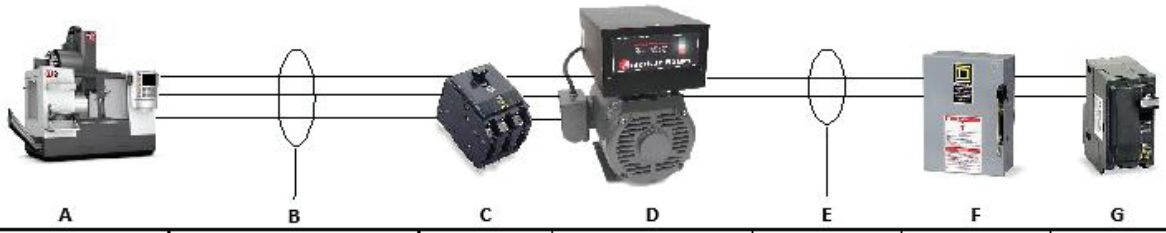
Installation



A B C D E F G

Load FLA (full load amps)	3 ph. Wire gauge		3 ph. Breaker or Fuse	Panel to Generator wire gauge		1 ph. Wire gauge	1 ph. Safety Disconnect	1 ph. Breaker or Fuse
Amps @ operating voltage	Load FLA x 1.2 *(round up)*		3 ph. Wire amp rating x 1.25 *(round up)*	3 ph. Wire from Phase converter panel to idler/generator		3 ph. Load amps x	1 ph. Amps *(round up)*	1 ph. Wire amp rating x 1.25 *(round up)*
240V = HP X 2.8 = (Kw X 2.8)/PF = Kva / 2.75	*increase wire size for every 50 feet*		**Caution:** This is a **minimum** rating for a breaker or Fuse for proper performance and operation of the phase converter and may not meet applicable local, state or national electric codes.	Converter HP	wire size	**1.5 for AR, AD, ADX** voltage balanced phase converters or **1.9 for other** rotary type phase converters by other manufacturers	available in these common sizes	**Caution:** This is a **minimum** rating for breaker or Fuse for proper performance and operation of the phase converter and may not meet applicable local, state or national electric codes.
	wire size	amps		3	12		30 A	
	14	20		5	12		60A	
	12	25		7.5	12		100A	
480V = HP x 1.4 = (kW x 1.4)/PF = kVA / 1.4	10	35		10	12		200A	
	8	50		15	12		400A	
	6	65		20	10		600A	
	4	85		25	8		also commonly available in fused or non-fused	
	3	100		30	8			
208V = HP X 3.2 = (Kw X 3.2)/PF = Kva / 3.15	2	115		40	6			
	1	130		50	4	Use table in column B to find wire size.		
	1/0	150		60	3			
	2/0	175		75	2			
	3/0	200		*increase wire size for every 50 feet.*				
PF (power factor) typical motor = .8 resistive heater = 1 welder = .85	4/0	230						
	250	255						
	300	285						
	350	310						

NOTE: Ground all equipment. This table is not intended to replace or superceed Local, State or National Electric codes.

AMERICAN ROTARY
N59W16600 Greenway Circle, Menomonee Falls, WI 53051
AmericanRotary.com
888.743.6832

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